

ASAP

Dart Aerospace Ltd.

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Date: Monday, 7/16/2007 2:46:08 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SADDLE KIT
 Job Number : 33557
 Estimate Number : 10943
 P.O. Number : N/A Part Number : K10004
 This Issue : 7/16/2007 S.O. No. : N/A Drawing Number : K10004 REV C
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : C
 Previous Run : 32274 Material : N/A
 Written By : Due Date : 7/23/2007 Qty: 3 Um: Each
 Checked & Approved By : 07.07.17
 Comment : Est: D 05.07.22 Reformat; Added D3428-3 per CHG003 K
 J/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP K10004 for D205-594-011/-013 CHG003

E. H. H. H. H.

2.0 D205641011

GHW Kit



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	B33558

C. H. H. H. H.

3.0 D2570

Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	B33555

C. H. H. H. H.

4.0 D2968041

Tow Ring



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	B33287

C. H. H. H. H.

Date: Monday, 7/16/2007 2:46:09 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

H 5.0 D34283 Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description	Batch
1	D3428-3	Placard	B 31668

H 6.0 D5951 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5951	Saddle	B 32200

H 7.0 D5953 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5953	Saddle	B 32301

H 8.0 D5955 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5955	Saddle	B 32302

H 9.0 D5957 Saddle



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description	Batch
2	D5957	Saddle	B 32303

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Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M105281

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M104577 82x M105125 14x

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M105516 3X M105810 3X

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M16762

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118

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Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M104746

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 240.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	M104156

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	M104885

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 54.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	M104683

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	M104812

7/10/03

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Drawing Name: SADDLE KIT

Job Number: 33557

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

5 02/10/03 43 kits

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *NEUR*

67/10/03 (3)

22.0

QC21

FINAL INSPECTION/W/O RELEASE



(3)

Comment: FINAL INSPECTION/W/O RELEASE

17/10/04

Job Completion



U 87-10 03



DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18
MS21042-5 (OR L5)	40	40	40

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY

**REQUIRED WITH D2707-041 ONLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33557

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 Prsht Rev. : NC Part Number : K10004
 First Issue : 1 / 1 Type : SMALL / MED FAB Drawing Number : K10004 REV C
 Previous Run : 32274 Drawing Revision : C
 Material :
 Due Date : 7/23/2007 Qty: 3 Um: Each
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1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP K10004 for D205-594-011/-013 CHG003

2.0 D205641011 GHW Kit



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	

3.0 D2570 Bushing



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	

REFERENCE ONLY

4.0 D2968041 Tow Ring



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	